Oil Burner Safety Control DKW 972-N/976-N

For oil burners on Direct Air Heaters and for burners above 30 kg/h throughput for intermittend operation, with or without oil preheater, 1- or 2-stage, recycling and post-purge after loss of f ame Flame detection:

- Photoresistor MZ 770 S
- Infrared-f icker detector IRD 1010.1

INTRODUCTION

The DKW 972-N/976 oil burner safety control boxes are suitable for oil burners with or without preheater with throughputs exceeding 30 kg/h. They are approved and certif ed according to the applicable European standards and regulations.

The microprocessor-based programming sequence ensures extremely stable timings independent of voltage variations, ambient temperature and/or switch-on cycles. The built-in information system not only provides a continuous monitoring of the actual state of the box (very helpful especially for monitoring the start-up phase) but also informs about the cause of a possible lock out. The lock out cause is stored in such a way that it can be retrieved even after a power failure. The control box is designed for maximum safety in case of fuctuations in the voltage supply. If the mains voltage drops below the permitted level, operation is interrupted and the control box automatically prevents the start sequence from being repeated. In this way, the safety of the system is not put at risk by a drop in the mains voltage. This low-voltage protection works not only during start-up but also permanently during operation.

TYPESAVAILABLE

DKW 972-N 2-stage operation, without terminals for oil preheater DKW 976-N 2-stage operation, with terminals for oil preheater and with override contact

CONSTRUCTIONAL FEATURES

The control box circuitry is protected by a fame resistant, transparent plug-in type plastic housing. A central fixing screw locks the control box to the wiring base. The plug-in control box incorporates the microprocessor based timer, famecheckand reset circuits. Manual reset from lock out and set to lock out isprovided by a push button with an integrated lock out signal lamp. The wiring base \$98 is equipped with spare- and extraterminals and allows together with a variety of cable entry points utmost f exibility of electrical wiring.



The DKW 972-N is with the exception of the IRD connection compatible to the TTO 872 and MMO 872. The DKW976-N is with the exception of the IRD connection plug compatible to the TTO 876 and MMO 876. On fame supervision by a photo-cell, type MZ 770 Shasto be connected to terminals 1 and 2. Older IR-Sensors of the types IRD 910 and IRD 911 is not possible.

Dxx-N is the EN298:2012 replacement of the Dxx.



TECHNICAL DATA

Reset time from lock out

Operating voltage	220 / 240 V (-15 +10%) 50-60 Hz (±5%)
Fuse rating Power consumption Max. load per output	10 A fast, 6 A slow ca. 12 VA
- term. 3 ignition trafo	1.5 A, cos φ 0.2
- term. 4 motor	2.0 A, cos φ 0.4
- term. 5 solen. valves	1.0 A, cos φ 0.4
- term. 6 solen. valves (DKW 972-N)	1.0 A, cos φ 1.0
- term. 6 oil preheater (DKW 976-N)	2.0 A, cos φ 1.0
- term. 7 alarm indicator	1.0 A, cos φ 0.4
- term. B solen. valves (DKW 976-N)	1.0 A, cos φ 0.4
total load	5.0 A, cos φ 0.4
	max. 16 A during 0,5 sec

Re-cycling (repetition) after a loss-of-f ame during operation

Pre-purge after loss of f ame	
during operation	60 sec
Flame detectors	< 2 m length of cable
MZ 770 S	side-on and
	end-on viewing
Light sensitivity	better 6 Lux
IRD 1010.1	side-on or end-on viewing

Weight incl. Wiring base 190 g
Mounting position any
Protection class IP40
Approved ambient parameter
for control and f ame detector max. 95%

- for operation - for storage Build-up of ice, penetration of water and condensing water are Approvals according to European standards max. 95% at 30 ° C -20°C+60°C -20° C...+80 ° C

inadmissible

EN 298:2012

Conformityto:

- EMC 2014/30/EU

- LVD 2014/35/EU

Table of timings (sec.)

	Model	max. warm-up time oil preheater DKW 976 only	Pre-purge and pre-ignition time	Stray light monitoring	safety time	Post-ignition time after V1	delay time to V2
		ta	tv1	tf	ts	tn	tv2
Ī	05	400	20	5	5	7	20

APPLICATION FEATURES

1. Information system

The information system is microprocessor based and reports on all aspects of burner control box operation and fame supervision. It informs continuously about the actual programming sequence the unit is just performing. Besides monitoring of the programming sequence it also allows to identify errors during start-up of operation without any additional testing devices. The automatically performed diagnoses is a valuable tool which facilitates service/maintenancework and therefore saves costs. The analyses of the error cause can be done directly on stage or if not possible afterwards as the lock out reason is stored in a non-volatile lock out mode memory.

The information system communicates with the outside world using a LED (the used Flash-Code is similar to the Morse-Code). The messages are optically transmitted by f ashing appropriately a LED. Using an (optional) additional terminal the messages can be recorded and displayed in easy readable form.

1.1 Programming sequence display

The built-in microprocessor controls not only the programming sequence but the information system too. The individual phases of the programming sequence are displayed as Flash-Code.

The following messages can be distinguished:

Message	Flash-Code
wait for preheater thermostat ON	
start	111
burner in operation (from end of safety time)	I
stop	
low mains voltage	111.

Description

- I = short pulse
- = long pulse
- = long pause

1.2 Lock-out diagnoses

In case of a failure the LED is permanently illuminated. Every 10 seconds the illumination is interrup-ted by a f ash code, which indicates the cause of the error. Therefore the following sequence is performed which is repeated as long as the unit is not reset.

Sequence:



Blinking codes: appendix A

2. Flame control

The following detectors can be used for f ame supervision:

- for yellow oil f ame: photoresistor MZ 770 S
- forblueoryellowf ame: infrared-f ickerdetectortypeIRD 1010.1

Generally, the no fame signal is generated at light levels below 3 Lux with respect to the operating cycle of the control. According to norm stray light safety level has to be established in conjunction with the accompanying burner. Connecting the IRD 1010.1, the correct wiring has to be observed.

2.1 Stray light monitoring

The stray light check is performed at the end of the prepurge time for the duration as mentioned in the table of timings.

3. Burner control

DKW 976-N with oil preheater

The fuel heater of the burner has to have a temperature control switch. The closing contact-switch of the heater has to be connected between terminals 4 and 6. A special contact in the control unit connects the thermo-switch of the heater assoon as the burner is operating and aphotocurrent is generated. Therefore an interruption of the burner operation due to a decrease in oil temperature is prevented (e.g. in case of high oil f ow).

According to norm , the short circuiting of the thermoswitch is allowed only for an oil f ow of max. 10 kg/h oil. Burners with a higher throughput have to shut down if the oil temperature gets below the allowed minimum. In such a case the thermo-switch has to be put in the phase-circuit and terminals 4 and 6 have to be connected with a link. The contact of the release thermostat of the oil preheater is monitored. If the contact does not close within the predef ned time (400 sec), the programmer goes into lock out mode.

Therefore excessive oil temperatures in the preheater over long periods can be prevented avoiding cracking of the oil and subsequent blocking of the preheater or nozzle.

DKW 976 without oil preheater

In such a case the terminals 4 and 6 have to be connected with a link.



Attention

The switch of the release thermostat for the oil preheater must never be linked between 4 and 9 or 6 and 9!

During lockout, the preheater will not be separeted from power. This could lead to a defective pre-heater due to burn out its heating winding.

4. Lock out and reset

The unit can be reset or brought into lock out mode in two dif erent ways:

Internal

Inthelockout case the unit can be reset by pushing the built-in button meaning a new start-up cycle is performed.

External

Instead of using the built-in lock out button the same function can be achieved by using an external button which connects terminal 9 with A (see also circuit and block diagram).

If the pushputton (internal or external) is pressed during normal operation or during the start sequence for more then 100ms and afterwards released, the control box will perform a shutdown.



Please note

The unit can only be brought to lockout mode or be reseted if power is applied to the unit.

5. Safety

The design and control sequence of the DKW 972-N/976-N controlswill comply with the currently applicable standards and regulations (see also TECHNICAL DATA).

The controller is recycling. This means in case of loss of fameduring operation the shut-of valvesclose immediately and a post-purge of 60 seconds is follows. Afterwards a new start up will be performed.

6. Mounting and electrical wiring

Wiring base:

- 3 earth terminals with additional terminal for burner earthing
- 3 neutral terminal swith internal permanent connection to neutral terminal 8
- 2 independant spare terminals (S1 and S2)
- extraterminals A, Band Care standard (wiring base \$98 12-pin)
- 2 slide-in plates and 2 easy knock out holes plus 2 knock out holes in the base bottom faciliate the base wiring



Please note

To assist trouble-free operation the main neutral connection terminal 8 in the wiring base must be fullytightened. The terminal screws are already in the undone position. To connect a wire to the terminal, the screw only needs to be fastened.

General: The control box and detector probes should not be subjected to excessive vibration.

INSTALLATION INSTRUCTIONS AND MAINTENANCE

1. Important notes

- -The controls must be installed by qualif ed personnel only. The relevant national regulations have to be observed.
- -On commissioning the wiring hasto be carefully check-ed according the appropriate diagram, Incorrect wiring can damage the unit and endanger the installation.
- The fuse rating has to ensure that the limits specified in TECHNICALDATA will not be exceeded. If these precautions are not observed, the effect of a short circuit can cause severe damage to the control and installation.
- -Forsafety reasons a minimum of one control shutdown per 24 hours has to be observed.
- Disconnect the mains before the control box is plugged in or out
- The control box is a safety device and must not be opened!

2. Function control

For safety reasons the f ame detection system should be tested on commissioning the installation as well as after a service or longer shut-down.

- a) Start-up with covered f ame detector
 - After safety time is over the unit has to go into lock out mode!
- b) Start-up with exposed f ame detector
 - After prepurge time the unit hasto go into lock out mode!
- c) Normal start up with burner in the normal/operation position, cover up the f ame detector.
 - The shut-of valvemust close immediately and a postpurge of 60 seconds must follow.
 - Afterwards a normal start up should follow and a the end of safety time the unit has to go into lock out mode!

3. Fault f nding

The built-in information system facilitates the trouble shooting in the case of problems occurring during start-up or during operation.

A list of possible lock out messages can be found in APPLICATION FEATURES chapter 1.2.

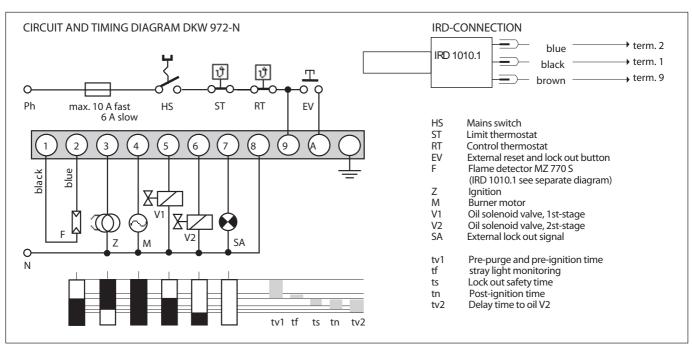
Please note:

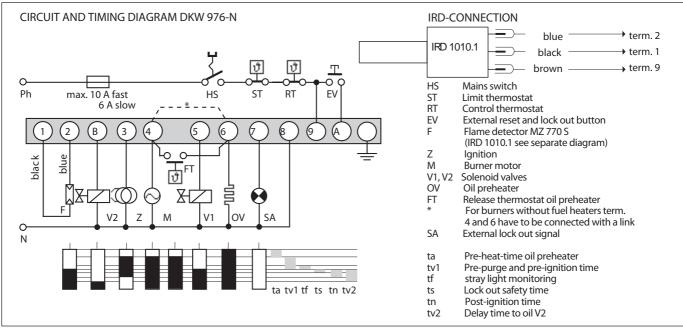


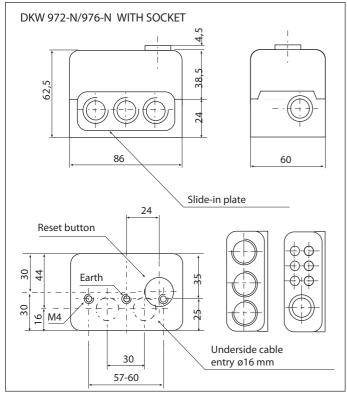
The control box is locked in lock out mode and the reasen for the lock out is displayed until the control box is reset, either by en internal or external reset (see also subject "4. Lock out and reset").

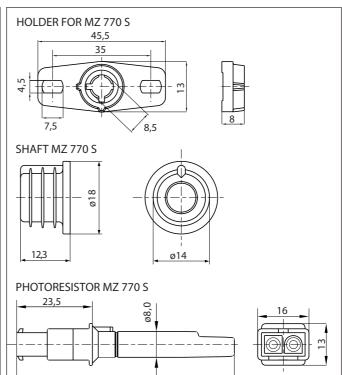
Removing the control box from its wiring base or by interruptingthesupplylinemaynotresetalockout (according to norm).

Error	Possible fault
Burner not working	- Thermostat circuit open - Faulty electrical wiring - Oil preheater defective - Mains voltage < 187 V - Terminal A continuously on power (e.g. terminal A is used as a support terminal)
Burner starts, f ame not established, lock out	- Stray light on f ame detector - No ignition or no fuel
Burner starts, f ame established, after safety time, lock out	- Dirty or faulty f ame detector - Insuf cient light on detector - Sensitivity adjustment too low on IRD

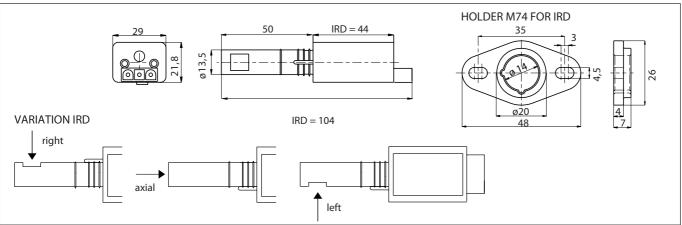








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ORDERING INFORMATION			
ITEM	DESIGNATION	ITEM NO.	
Control box	Typ DKW 972-N Mod. 05	0422005	
or	Typ DKW 976-N Mod. 05	0426005	
Socket	Wiring base \$98 12-pin	75310	
Insert plate	PG-Plate	70502	
optional	Cable entry plate	70503	
Flame detector	MZ 770 S	50001	
optional	MZ 770 S with shaft	51001	
optional	IRD 1010.1 right	16501	
	IRD 1010.1 end-on	16502	
	IRD 1010.1 left	16503	
Support for flame detector	Holder for MZ 770 S	59101	
optional	Holder M 74 for IRD	59074	
Connection cable	Plug type, 3 core cable, 0.6 m with tag wire ends	7236001	
Connection cable	Plug type, 2 core cable, 0.5 m with tag wire ends	7225001	

The above ordering information refers to the standard version.

Special versions are also included in our product range.

Specifications subject to change without notice

Appendix A Blinkcode Dxx-N

1 Normal Operation

• —	Idle state, no heat demand	
• — —	Power supply not ok (frequency or voltage)	
• • —	Start delay (cooling down ignition device, RT is on)	
• •	Waiting for FT-on, LW-off, LK-open	
• • •	Burner is starting	
•	Burner in operation (from end of safety time)	
• • — —	Burner is stopping (e.g. in post-purge)	

Code is sent every 5 s; in between the LED is off

2 Special Codes (no lock-out)

• • • • •	Device in Status "Parameter-Download"	
•••	Parameter set for test; device will start only after release with serial communication	
	"End of Life" warning	

Code is sent every 5 s; in between the LED is off

3 Burner lock-out

— •	False flame
• —	No flame at the end of the safety time
• • —	Flame failure in operation
-••	Flame present after the end of operation phase
• • • —	No flame signal during ignition spark supervision
-••	Two flame sensors connected
• — —	Air pressure switch (LW) opened during supervised phase
— •	Air pressure switch (LW) didn't close
• — —	Air pressure switch (LW) didn't open
• • — —	Oil pre-heater release temperature couldn't be reached (FT didn't close)
••	Oil temperature below threshold during supervised phase (FT opened)
	Manual lock-out
• • • •	Unknown error code

Code is sent every 10 s; in between the LED is always on

4 Special Codes (lock-out)

	"End of Life" lock-out
XXXXX	Other 6-pulse code indicates system lock-out (internal failure)

Code is sent every 10 s; in between the LED is always on

Legend: flashlight signal: $-\log (\frac{1}{2}s)$ • short (0.1 s)

RT: heat demand

FT: pre-heater release thermostat

LW: air proving switch LK: air damper

A | Netherlands, Belgium, Luxembourg, Scandinavia

Honeywell B.V. Laarderhoogtweg 18-20 1101 EA Amsterdam Z.O. **NETHERLANDS** Ph.: (+31) 2 05 65 69 11 Fax: (+31) 2 05 65 66 00 info@honeywell.nl www.honeywell.nl

B | United Kingdom

Honeywell Control System Ltd. Unit 2 President Buildings, Savile Street East S Yorks S4 7UQ Sheffield UNITED KINGDOM Ph.: (+44) 114 286 0920 www.honeywell.com/sites/uk

C | France

Honeywell SA Parc Technologique de St. Aubin Bâtiment Mercury BP87 91193 Gif-Sur-Yvette Cedex FRANCE Ph.: (+33) 1 60 19 80 00 Fax: (+33) 1 60 19 81 81 www.honeywell.fr

D | Spain - Portugal

Honeywell S.A. Josefa Valcárcel 24 28027 Madrid SPAIN Ph.: (+34) 9 13 13 61 00 Fax: (+34) 9 13 13 61 27 www.honeywell.es

E | Germany, Austria, Switzerland. Liechtenstein

Honeywell GmbH Hardhofwea 74821 Mosbach **GFRMANY** Ph.: (+49) 6261 - 81-0 Fax: (+49) 6261 - 81 461 www.honeywell.de

F | Italy

Sales Affiliates ECC OEM Europe

Honeywell srl Via Philips n.12 20052 Monza ITALY Ph.: (+39) 0 39 21 65 1 Fax: (+39) 0 39 21 65 402 www.honeywell.it

G | Slovakia

Honeywell s.r.o.

Mlynske Nivy 71

PO Box 75 82007 Bratislava 27 SLOVAKIA Ph: (421) 2 322 622 11 Fax: (+421) 2 322 622 55 (54) http://www.honeywell.sk

H | Czech Republic

Honeywell spol. s.r.o. V parku 2326/18 14800 Prague CZECH REPUBLIC Ph: (+420) 242 442 111 (255) Fax: (+420) 242 442 181 www.honeywell.cz

I | Hungary

Honeywell Kft. Petnehazy U. 2-4 1139 Budapest HUNGARY Ph: (+36) 1 451 4300 (46) Fax: (+36) 1 451 4343 www.honeywell.hu

J | Poland

Honeywell Sp.z.o.o. Domaniewska 39b 02672 Warsaw POLAND Ph: (+48) 22 60 60900 (50) Fax: (+48) 22 60 60983 www.honeywell.com.pl

K | Romania

• D

• c

Honeywell Romania SRL Calea Floreasca 169A 014462 Bucharest ROMANIA Ph: (+40) 312 24 3000 (3) Fax: (+40) 212 31 6439 www.honeywell.ro

L | Turkey

Honeywell A.S. Cayiryolu Sok. No:7 Ucgen Plaza, Kat:7 Icerenkoy 34752 Istanbul Ph.: (+90) 216 578 7120 Fax: (+90) 216 575 6637

www.honeywell.com.tr

M | Ukraine

IP Honeywell Ukraine Silver Centre 4, Ivana Lepse ave. 03680 Kiev UKRAINE Ph: +(380) 44 351-15-50 (52) Fax: +(380) 44 351-15-51 (53) www51.honeywell.com/ru

N | Russia

ZAO Honeywell Luzhniki 24 119048 Moscow RLISSIA Ph: (+7) 495 796 9800 (35) Fax: (+7) 495 796 9894 (797 9370) www51.honeywell.com/ru

Concept & graphic design: aglaiasrl.it

, M



O | Kazakhstan

Honeywell Automation Controls 42, Timiryazev Str. 050057 Almatv KAZAKHSTAN Ph: (+7) 727 2747 747 Fax: (+7) 727 2752 252 www51.honeywell.com/ru

 Honeywell Technologies Sárl **ACS - ECC EMEA** Z.A. La Piece 16 CH-1180 Rolle **Switzerland** Ph.: (+41) 21 695 3000

Fax: (+41) 21 695 3030 http://ecc.emea.honeywell.com www.honeywell.com

